

北回化學股份有限公司為工業用接著劑、密封劑與特殊化學用品的專業製造商，為工業界提供了設計、製造、組裝與維修上最低成本、最優質可靠的解決方案。產品應用廣泛地橫跨傳統產業、電子產業、電機產業、醫療器材產業、鐵路運輸產業、船舶產業、運動器材產業、手工具與氣動工具、3C電子產品、汽機車等產業。

Cartell Chemical Co., Ltd., established in 1994, is a world-class manufacturer of industrial adhesives, sealants, and specialty chemical products.

Its flagship brand MXBON® delivers high-performance, cost-effective, and reliable solutions for design, manufacturing, assembly, and maintenance across the industrial sector.

MXBON® products are widely used in a broad range of industries, including traditional manufacturing, electronics, electrical engineering, medical equipment, railway transportation, shipbuilding, sports equipment, hand tools, pneumatic tools, 3C electronic products, and the automotive industry.

北回化學股份有限公司

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※本型錄內容會有因產品改良而有變更的可能性，恕不另行通知。
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Ahesive Expert

mxbon®



瞬間膠
CYANOACRYLATE ADHESIVES



乙基 泛用型
Ethyl General Purpose



21401 低黏度 耐121°C高溫 不活化表面
Low viscosity, resistant to 121°C heat, surface insensitive

透明無色，快速固化
適用於大部分的材料接著
特別是黏著不活化表面與低表面能材料
Transparent and colorless, rapid curing.
Suitable for adhesion of most materials.
Especially for bonding to insensitive surfaces and low energy surfaces.

21406 滲透型 耐121°C高溫 不活化表面
Penetration type, resistant to 121°C heat, surface insensitive

透明無色，快速固化
適用於組裝後施膠黏接毛細滲透接著
特別是黏著不活化表面與低表面能材料
Transparent and colorless, rapid curing.
Suitable for post-assembly application of adhesive for capillary infiltration adhesion.
Especially for bonding to insensitive surfaces and low energy surfaces.

21420 滲透型 快速固化
Penetration type, rapid curing

適用於組裝後施膠黏接毛細滲透接著
特別適用於塑料與橡膠間彼此的接著
Suitable for post-assembly application of adhesive for capillary infiltration adhesion.
Especially suitable for bonding between plastic and rubber.

21495 低黏度 耐121°C高溫 一般用途
Low viscosity, resistant to 121°C heat, general purpose

低黏度、快速固化、耐高溫
適用於大部分的材料黏著
特別適用於塑料與橡膠間彼此的接著
Low viscosity, rapid curing, high temperature resistant.
Suitable for adhesion of most materials.
Especially suitable for adhesion between plastic and rubber.

21454 凝膠狀 耐121°C高溫 不活化表面
Gel-like, resistant to 121°C heat, surface insensitive

透明無色，快速固化
適用垂直面的接著及填補大間隙
特別是黏著不活化表面與低表面能材料
Transparent and colorless, rapid curing.
Suitable for vertical surface adhesion and filling of large gaps.
Suitable for adhesion of most materials.
Especially for bonding to insensitive surfaces and low energy surfaces.

21416 中黏度 一般用途 填縫能力
Medium viscosity, general purpose, seam-filling capabilities

可用於0.2mm的間隙黏接
適用於黏接粗糙或不規則表面
特別適用於塑料與橡膠間彼此的接著
Can be used for gap bonding of 0.2mm.
Suitable for bonding rough or irregular surfaces.
Especially suitable for adhesion between plastic and rubber.



本系列產品對於乾燥、多孔性、低表面能材質或酸性表面等困難接著材料，或在低濕度環境中，均可達到快速及有效接著的效果。適用於連續組裝作業之自動化生產線。對於困難接著的材料，大多數的接著劑都難以有效的黏著，因此在作業前應該要先確認所要點接的材料是否屬於困難接著的材料。

This series of products are effective for rapid and effective adhesion on dry, porous, low-surface-energy materials or acidic surfaces, or in low-humidity environments. They are suitable for automated production lines of continuous assembly operations. For materials that are difficult to bond to, most adhesives struggle to bond effectively. Therefore, before operation, it should be confirmed whether the materials to be bonded belong to the category of difficult-to-bond materials.

困難接著材料

Materials that are considered difficult to bond

PE、PP、PTFE、POM、EPDM、矽膠、熱塑性彈性體
TPE、TPU、TPR、電鍍材料、不鏽鋼、鋁鎂合金等。
PE, PP, PTFE, POM, EPDM, silicone rubber, thermoplastic elastomers TPE, TPU, TPR, electroplated materials, stainless steel, aluminum alloy, etc.

不活化表面與低表面能材料
Insensitive surfaces and low surface energy materials



陶瓷、礦石、皮革、紡織品、發泡材料、軟木、木材、紙等。
Ceramics, minerals, leather, textiles, foam materials, cork, wood, paper, etc.

多孔性材料 吸水性材料 酸性表面材料
Porous materials, water-absorbing materials, acidic surface materials



產品技術資料 Technical Information

| 型號 Item No. | 外觀顏色 Appearance | 黏度 Viscosity mPa.s (cP) | 剪切強度 Shear Strength N/mm² (Psi) | 耐溫範圍 Temperature Range (°C) | 硬度 (Shore D) | 初步固化速度 Fixture time (sec) | | | | |
|----------------|---------------------------------------|-------------------------------|---------------------------------------|--------------------------------|-----------------|------------------------------|-----|-----|-----|-----|
| | | | | | | MS | AL | ABS | PC | NBR |
| 21401 | 透明無色 Transparent | 80–150 | 28 (4,036) | -54°C–121°C | D 85 | <10 | <10 | <5 | <10 | <10 |
| 21406 | 透明無色 Transparent | 15–40 | 26 (3,803) | -54°C–121°C | D 83 | <10 | <10 | <5 | <15 | <15 |
| 21416 | 透明無色 Transparent | 900–1,500 | 25 (3,637) | -54°C–100°C | D 84 | <25 | <30 | <40 | <20 | <10 |
| 21420 | 透明無色 Transparent | 1–5 | 26 (3,758) | -54°C–100°C | D 84 | <25 | <20 | <20 | <30 | <10 |
| 21454 | 微透明無色 Clear to slightly cloudy gel | 150,000–200,000 | 25 (3,680) | -54°C–121°C | D 84 | <5 | <20 | <5 | <15 | <5 |
| 21495 | 透明無色 Transparent | 20–60 | 27 (3,877) | -54°C–121°C | D 83 | <10 | <10 | <5 | <15 | <15 |

*此列表之內容與數據皆以其產品技術資料表(TDS)為準，在決定選用接著劑之前，建議先進行實際測試以確保產品性能。

*The content and data within this list are based on the respective Technical Data Sheets (TDS) of each product. Before deciding on the adhesive to use, it is recommended to conduct actual tests to ensure product performance.

乙基 抗震動 耐衝擊 強韌彈性
Ethyl Impact Resistance, Rubber Toughened

21380 黑色 中低黏度 耐107°C高溫 耐衝擊

Black, medium to low viscosity, resistant to 107°C Heat, impact resistant

耐高溫、耐高濕、抗衝擊、抗震動、硬度低
特別適用於橡膠、塑膠間彼此的接著
Heat and humidity-resistant, shock and vibration resistant, low hardness.
Especially suitable for adhesion between metal, rubber, and plastic.

21410 黑色 高黏度 耐107°C高溫 富彈性 耐衝擊

Black, high viscosity, heat resistant to 107°C elastic, impact resistant

耐高溫、耐高濕、抗震動、高柔韌性
優良的抗衝擊強度、抗剝離強度
特別適用於金屬、橡膠、塑膠間彼此的接著
Heat and humidity-resistant, shock and vibration resistant, highly flexible.
Excellent impact strength and peel strength.
Especially suitable for adhesion between metal, rubber, and plastic.

21411 高黏度 填縫能力佳 耐衝擊

High viscosity, excellent gap filling, impact resistant

耐高溫、耐高濕、抗震動、高剛韌性
優良的抗衝擊強度、抗剝離強度、高剪切強度
特別適用於金屬、橡膠塑膠間彼此的接著
Heat and humidity-resistant, vibration resistant, highly strong flexible.
Excellent impact strength, peel strength, and high shear strength.
Especially suitable for adhesion between metal, rubber, and plastic.

21435 低黏度 耐107°C高溫 富彈性 耐衝擊

Low viscosity, resistant to 107°C heat, elastic, impact resistant

優良的抗衝擊強度、抗剝離強度、高剪切強度
特別適用於金屬、橡膠、塑膠間彼此的接著
特別是接著不活化表面的材料與多孔性材料
Excellent impact strength, peel strength, and high shear strength.
Especially suitable for adhesion between metal, rubber, and plastic.
Particularly effective for bonding insensitive surface materials and porous materials.

21480 黑色 低黏度 高強度 耐衝擊

Black, low viscosity, high strength, impact resistant

優良的抗衝擊強度、抗剝離強度、高剪切強度
特別適用於金屬、橡膠、塑膠間彼此的接著
Excellent impact strength, peel strength, and high shear strength.
Especially suitable for adhesion between metal, rubber, and plastic.



MXBON®增韌型瞬間膠系列產品是使用橡膠或酸酐增韌劑配方，這些增韌劑配方設計用於吸收和分散施加在接著劑膠層上的衝擊和應力，從而形成更堅韌的接著，有助提高固化後瞬間膠的剝離強度和抗衝擊性。北回化學的最新製程技術可使得**MXBON®增韌型瞬間膠**提供比一般泛用型瞬間膠高出5~10倍的抗剝離強度與抗衝擊強度。

MXBON® toughened adhesive series: This product line incorporates rubber or anhydride toughening agent formulas. These formulas are designed to absorb and disperse impact and stress on the adhesive layer, resulting in a tougher bond. This enhancement improves the anti-peel strength and impact resistance of the adhesives post-curing. Cartell Chemistry's cutting-edge manufacturing technology ensures that **MXBON® toughened adhesives** offer anti-peel and impact resistance strength 5-10 times higher than general-purpose adhesives.

產品技術資料 Technical Information

| 型號 Item No. | 外觀顏色 Appearance | 黏度 Viscosity mPa.s (cP) | 剪切強度 Shear Strength N/mm ² (Psi) | 耐溫範圍 Temperature Range (°C) | 硬度 (Shore D) | 初步固化速度 Fixture time (sec) | | | | |
|----------------|---------------------|-------------------------------|---|--------------------------------|-----------------|------------------------------|-----|-----|-----|-----|
| | | | | | | MS | AL | ABS | PC | NBR |
| 21380 | 黑色 Black | 200–800 | 27 (3,842) | -54–107°C | D 76 | <100 | <55 | <35 | <85 | <20 |
| 21410 | 黑色 Black | 1,700–5,000 | 23 (3,290) | -54–107°C | D 80 | <100 | <40 | <40 | <80 | <30 |
| 21411 | 透明無色 Transparent | 3,500–8,500 | 30 (4,335) | -54–100°C | D 85 | <20 | <25 | <30 | <20 | <10 |
| 21435 | 透明無色 Transparent | 100–250 | 26 (3,768) | -54–107°C | D 80 | <55 | <50 | <25 | <55 | <30 |
| 21480 | 黑色 Black | 100–200 | 24 (3,486) | -40–100°C | D 80 | <30 | <30 | <20 | <20 | <10 |

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乙基 耐高溫
Ethyl High Temperature Resistance



乙基 耐熱抗濕
Ethyl Heat and Moisture Resistance



21402 中黏度 高強度 耐135°C高溫

Medium viscosity, high strength, resistant to high temperature 135°C

透明、快速固化，可對應大部分塑料接著
適合長時間高溫環境，耐溫可達135°C
優異的抗濕性及抗老化表現
特別適用於金屬對橡膠，以及PC、ABS、尼龍等
高溫塑料組裝的材料接著

Transparent and rapid curing, compatible with most plastics.
Ideal for long-term high-temperature environments, heat-resistant up to 135°C.
Excellent moisture resistance and anti-aging properties.
Particularly effective for bonding metal to rubber and high-temperature plastics like PC、ABS, Nylon in assembly.

21919 渗透型 中高強度 耐150°C高溫

Low viscosity, medium to high strength, resistant to high temperature 150°C

透明無色至淡黃色，快速固化
適合長時間高溫環境，耐溫可達150°C
適用於大部分常見材料接著

Colorless to slightly yellow, rapid curing.
Ideal for long-term high-temperature environments, heat-resistant up to 150°C.
Suitable for bonding most materials.

24919 渗透型 中高強度 耐180°C高溫

Low viscosity, medium to high strength, resistant to high temperature 180°C

透明無色至淡黃色，快速固化
適合長時間高溫環境，耐溫可達180°C
適用於大部分常見材料接著
採用了二次固化機制，該機制在超過150°C (302°F) 的
溫度下可以使其發揮最大效用

Colorless to slightly yellow, rapid curing.
Ideal for long-term high-temperature environments, heat-resistant up to 180°C.
Suitable for bonding most materials.
Designed with a secondary curing mechanism that is activated at temperatures higher than 150°C (302°F).



214204 中高黏度 高強度 耐121°C高溫

Medium to high viscosity, high strength, resistant to 121°C heat

防潮、抗震動
優良抗衝擊強度、抗剝離強度與抗化學特性
特別適用於金屬、塑膠、橡膠彼此間的接著
Moisture-resistant, vibration-resistant.
Excellent impact strength, peel strength, and chemical resistance.
Especially suitable for the adhesion between metal, plastic, and rubber.

214210 黑色 中低黏度 高強度 耐121°C高溫

Black, medium to low viscosity, high strength, resistant to 121°C heat

防潮、抗震動
優良抗衝擊強度、抗剝離強度與抗化學特性
特別適用於塑膠、橡膠彼此間的接著
Moisture-resistant, vibration-resistant.
Excellent impact strength, peel strength, and chemical resistance.
Especially suitable for the adhesion between plastic and rubber.

214211 黑色 中高黏度 高強度 耐135°C高溫

Black, medium to high viscosity, high strength, resistant to 135°C heat

防潮、抗震動、高柔韌性
優良抗衝擊強度、抗剝離強度與抗化學特性
特別適用於塑膠、橡膠彼此間的接著
Moisture-resistant, vibration-resistant, high flexibility.
Excellent impact strength, peel strength, and chemical resistance.
Especially suitable for the adhesion between plastic and rubber.



高溫及耐熱抗濕系列，專為嚴苛環境下的接著需求而設計。產品廣泛應用於工業馬達、汽車引擎、電爐與烤箱、磁碟與高速精密馬達等高溫場合，同時也適用於吹風機、直髮器、高壓變壓器及伺服器冷卻系統等產業設備，確保在高熱與高濕環境下仍能提供穩定可靠的接著效果。

The high temperature & heat and moisture resistance series is engineered for bonding in demanding environments. Typical applications include industrial motors, automotive engines, electric furnaces, ovens, disk drives, and high-speed precision motors. It is also applied in consumer and electrical equipment, including hair dryers, hair straighteners, high-voltage transformers, and server cooling systems, ensuring reliable bonding performance even under high heat and high humidity conditions.



產品技術資料 Technical Information

| 型號 Item No. | 外觀顏色 Appearance | 黏度 Viscosity mPa.s (cP) | 剪切強度 Shear Strength N/mm ² (Psi) | 耐溫範圍 Temperature Range (°C) | 硬度 (Shore D) | 初步固化速度 Fixture time (sec) | | | | |
|----------------|---------------------------------|-------------------------------|---|--------------------------------|-----------------|------------------------------|-------|------|-------|------|
| | | | | | | MS | AL | ABS | PC | NBR |
| 21402 | 透明無色 Transparent | 500–800 | 28 (4,037) | -54°C–135°C | D 85 | < 60 | < 60 | < 10 | < 60 | < 10 |
| 21919 | 透明淡黃色 colorless to yellowish | 2–6 | 24 (3,428) | -54°C–150°C | D 80 | < 50 | - | < 20 | < 40 | < 20 |
| 24919 | 透明淡黃色 colorless to yellowish | 2–6 | 20 (2,824) | -54°C–180°C | D 85 | < 50 | - | < 20 | < 40 | < 20 |
| 214204 | 透明淡黃色 colorless to yellowish | 1,500–2,500 | 21 (3,014) | -54–121°C | D 85 | < 150 | < 10 | < 40 | < 55 | < 30 |
| 214210 | 黑色 Black | 400–600 | 24 (3,524) | -54–121°C | D 85 | < 240 | < 240 | < 35 | < 80 | < 30 |
| 214211 | 黑色 Black | 2,000–3,000 | 25 (3,660) | -54–135°C | D 85 | < 150 | < 90 | < 30 | < 100 | < 15 |

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甲氧基 低氣味 低白化**Methoxy Ethyl Cyanoacrylate Low-Odor, Low-Blooming****22401 低黏度 耐100°C高溫 不活化表面***Low viscosity, resistant to 100°C high temperature, surface insensitive*

透明無色，快速固化，低氣味、低白化
適用於大部分的材料接著
特別是接著不活化表面與低表面能材料
Transparent and colorless, rapid curing, low odor, low blooming.
Suitable for adhesion of most materials.
Especially for bonding to insensitive surfaces and low energy surfaces.

22403 中高黏度 耐100°C高溫 不活化表面*Medium to low viscosity, resistant to 100°C high temperature, surface insensitive*

透明無色，快速固化，高強度，低氣味、低白化
適用於金屬與塑膠、橡膠彼此的接著
特別是接著不活化表面與低表面能材料
Transparent and colorless, rapid curing, high strength, low odor, low blooming.
Suitable for the adhesion between metal, plastic, and rubber.
Especially for bonding to insensitive surfaces and low energy surfaces.

22411 高黏度 耐100°C高溫 填縫能力佳 耐衝擊*High viscosity, resistant to 100°C high temperature, excellent gap filling ability, impact resistant*

優良的抗衝擊強度、抗剝離強度、高剪切強度
特別適用於金屬、橡膠、塑膠間彼此的接著
Excellent impact strength, peel strength, and high shear strength.
Especially suitable for adhesion between metal, rubber, and plastic.

22435 低黏度 耐100°C高溫 耐衝擊 不活化表面*Low viscosity, resistant to 100°C high temperature, impact resistant, surface insensitive*

透明無色，快速固化
高柔韌性、高接著強度、抗潮濕、耐衝擊
特別是接著不活化表面的材料與低表面能材料
Transparent and colorless, fast curing.
High flexibility, strong bonding strength, humidity resistance, and impact resistance.
Especially for bonding to insensitive surfaces and low energy surfaces.

22455 凝膠狀 耐100°C高溫 填縫能力佳 不活化表面*Gel-like, resistant to 100°C high temperature, excellent gap filling ability, surface insensitive*

透明無色，高強度
適用垂直面的接著及填補大間隙
可用於0.25mm的間隙接著填補
特別是接著不活化表面與低表面能材料
Transparent and colorless, rapid curing, high strength.
Suitable for vertical applications and filling large gaps.
Capable of gap-filling and bonding up to 0.25mm.
Especially for bonding to insensitive surfaces and low energy surfaces.

22460 滲透型 耐100°C高溫*Penetration type, resistant to 100°C high temperature*

透明無色，快速固化，高強度
適用於組裝後施膠黏接毛細滲透接著
適用於多孔隙、吸收性能及低表面能材料
Transparent and colorless, rapid curing, high strength.
Suitable for post-assembly application of adhesive for capillary infiltration adhesion.
Suitable for porous, absorbent, and low surface energy materials.

22480 黑色 低黏度 高強度 耐衝擊*Black, Low viscosity, high strength, impact resistance*

高接著強度、抗潮濕、耐衝擊
優良的抗衝擊強度、抗剝離強度、高剪切強度
特別適用於金屬、橡膠、塑膠間彼此的接著
Strong bonding strength, humidity resistance, and impact resistance.
Excellent impact resistance, anti-peeling strength, and high shear strength.
Especially for the adhesion between metal, plastic, and rubber.

224902 低黏度 耐100°C高溫 超柔韌型*Low viscosity, resistant to 100°C high temperature, ultra-flexible*

透明無色，快速固化，硬度55D
高接著強度、高密封性
適合接著具高柔韌性裝置
Transparent and colorless, rapid curing, Shore D 55.
High bonding strength, high sealant properties.
Suitable for bonding high-flexibility devices.

北回所研發生產的甲氧基單體的接著劑 (MECA)，由於其甲氧基 (MECA) 單體較乙基 (ECA) 單體大且重，未固化的單體較不易逸散出來，這意味著甲氧基 (MECA) 單體的瞬間膠接著劑刺激性的氣味與白霧現象都取得明顯的改善甚至消除。

● 乙基單體 (ECA) ••••• 小且輕較容易逸散出來產生刺激性氣味及明顯白霧現象

● 甲氧基單體 (MECA) ••••• 大且重較不容易逸散出來產生刺激性氣味及明顯白霧現象

北回化學以高端的製程技術生產的甲氧基瞬間接著劑更優於其他品牌的低白霧瞬間膠產品，除了極低氣味極低白霧之外，更不會影響MXBON®甲氧基瞬間接著劑的固化時間，接著強度或物理性能。

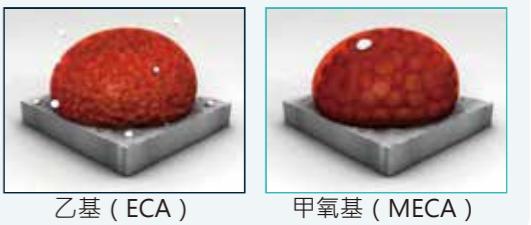
現在的北回化學更將甲氧基瞬間接著劑技術擴大與優化，開發出更優質、更具優勢性的甲氧基瞬間接著劑，例如市場首款黑色增韌型極低氣味極低白霧瞬間膠MXBON®22480。由於甲氧基瞬間接著劑更安全與環保，因此MXBON®甲氧基瞬間接著劑的標籤上並沒有GHS相關的危險符號標示。

The methoxy ethyl monomer-based cyanoacrylate adhesive (MECA) produced by MXBON, due to the larger and heavier methoxy ethyl monomer (MECA) compared to the ethyl monomer (ECA), is less likely to disperse uncured monomers. This implies that the methoxy ethyl monomer's cyanoacrylate adhesive (MECA) has significantly improved, if not eliminated, its irritating odor and blooming.

● Ethyl Monomer (ECA) ••••• being smaller and lighter, is more likely to disperse, causing a pungent odor and significant blooming.

● Methoxy Ethyl Monomer (MECA) ••••• being larger and heavier, is less likely to disperse, reducing the irritating odor and significant blooming.

The MECA produced by MXBON with advanced process technology is superior to other brands low-blooming adhesive products. In addition to ultra-low odor and ultra-low blooming, it does not affect the curing time, bonding strength, or physical properties of **MXBON methoxy ethyl adhesive**. MXBON has further expanded and optimized methoxy ethyl cyanoacrylate adhesive technology, developing even more superior and competitive methoxy adhesives, such as the market's first black, toughened, ultra-low odor, ultra-low blooming adhesive, MXBON 22480. Because methoxy ethyl adhesive is safer and more environmentally friendly, there are no GHS hazard symbols on the label of MXBON methoxy ethyl adhesive.

**產品技術資料 Technical Information**

| 型號 Item No. | 外觀顏色 Appearance | 黏度 Viscosity mPa.s (cP) | 剪切強度 Shear Strength N/mm² (Psi) | 耐溫範圍 Temperature Range (°C) | 硬度 (Shore D) | 初步固化速度 Fixture time (sec) | | | | |
|----------------|---------------------------------------|-------------------------------|---------------------------------------|--------------------------------|-----------------|------------------------------|-----|-----|-----|-----|
| | | | | | | MS | AL | ABS | PC | NBR |
| 22401 | 透明無色 Transparent | 80–120 | 24 (3,532) | -54°C–100°C | D 82 | <5 | <5 | <5 | <10 | <15 |
| 22403 | 透明無色 Transparent | 900–1,500 | 25 (3,604) | -54°C–100°C | D 83 | <10 | <20 | <5 | <15 | <20 |
| 22411 | 透明無色 Transparent | 2,500–4,500 | 21 (3,079) | -54°C–100°C | D 85 | <10 | <20 | <10 | <15 | <20 |
| 22435 | 透明無色 Transparent | 250–500 | 25 (3,635) | -54°C–100°C | D 75 | <5 | <5 | <5 | <15 | <15 |
| 22455 | 微透明無色 Clear to slightly cloudy gel | 10,000–30,000 | 22 (3,153) | -54°C–100°C | D 79 | <75 | <30 | <40 | <50 | <30 |
| 22460 | 透明無色 Transparent | 25–55 | 22 (3,222) | -54°C–100°C | D 78 | <20 | <20 | <5 | <20 | <15 |
| 22480 | 黑色 Black | 100–200 | 25 (3,602) | -54°C–82°C | D 80 | <10 | <20 | <5 | <15 | <20 |
| 224902 | 透明無色 Transparent | 30–70 | 24 (3,523) | -54°C–100°C | D 55 | <5 | <5 | <5 | <15 | <15 |

*此列表之內容與數據皆以其產品技術資料表(TDS)為準，在決定選用接著劑之前，建議先進行實際測試以確保產品性能。

*The content and data within this list are based on the respective Technical Data Sheets (TDS) of each product. Before deciding on the adhesive to use, it is recommended to conduct actual tests to ensure product performance.

**甲基
Methyl Cyanoacrylate**



23415 中黏度 填縫能力 金屬接著

Medium viscosity, general purpose, gap filling, metal bonding

可用於0.2mm的間隙接著
適用於黏接粗糙或不規則表面
特別適用於金屬與塑料、橡膠間彼此的接著
Suitable for bonding gaps as small as 0.2mm.
Ideal for bonding to rough or irregular surfaces.
Especially suitable for adhesion between metal, rubber, and plastic.



23493 滲透型 高強度 金屬接著

Penetration type, high strength, metal bonding

極低黏度，快速固化，高強度
適用於組裝後施膠黏接毛細滲透接著
特別適用於金屬與塑料、橡膠間彼此的接著
Ultra low viscosity, rapid curing, high strength.
Suitable for post-assembly application of adhesive for capillary infiltration adhesion.
Especially suitable for adhesion between metal, rubber, and plastic.



23496 低黏度 高強度 金屬接著

Low viscosity, high strength, metal bonding

低黏度，快速固化，高強度
用於大部分的材料接著
特別適用於金屬與塑料、橡膠間彼此的接著
Low viscosity, rapid curing, high strength.
Suitable for adhesion of most materials.
Especially suitable for adhesion between metal, rubber, and plastic.



產品技術資料 Technical Information

| 型號 Item No. | 外觀顏色 Appearance | 黏度 Viscosity mPa.s (cP) | 剪切強度 Shear Strength N/mm² (Psi) | 耐溫範圍 Temperature Range (°C) | 硬度 (Shore D) | 初步固化速度 Fixture time (sec) | | | | |
|----------------|---------------------|-------------------------------|---------------------------------------|-----------------------------------|-----------------|------------------------------|------|------|------|------|
| | | | | | | MS | AL | ABS | PC | NBR |
| 23415 | 透明無色 Transparent | 900–1,500 | 29 (4,233) | -54°C–100°C | D 81 | < 50 | < 60 | < 40 | < 60 | < 40 |
| 23493 | 透明無色 Transparent | 1–5 | 31 (4,547) | -54°C–82°C | D 80 | < 45 | < 55 | < 30 | < 65 | < 30 |
| 23496 | 透明無色 Transparent | 100–200 | 26 (3,715) | -54°C–82°C | D 84 | < 20 | < 50 | < 30 | < 30 | < 25 |

*此列表之內容與數據皆以其產品技術資料表(TDS)為準。在決定選用接著劑之前，建議先進行實際測試以確保產品性能。

The content and data within this list are based on the respective Technical Data Sheets (TDS) of each product. Before deciding on the adhesive to use, it is recommended to conduct actual tests to ensure product performance.

瞬間膠問與答 Q&A / Cyanoacrylate Adhesive Q&A

瞬間膠如何固化？

How does cyanoacrylate adhesive cure?

傳統的瞬間膠是藉由空氣中的濕氣固化接著劑，當與緊密材料之間的縫隙存在水氣（弱鹼）接觸時，會在室溫下快速反應而接著固化。北回創新的光固化瞬間膠（UVCA）具有傳統瞬間膠的固化機制，但也含有光起始劑，暴露於正確波長（長波紫外光與可見光）的光線下會迅速聚合而接著固化。

Traditional cyanoacrylate adhesives cure through moisture in the air. When moisture (weak base) is present in the gap between tightly fitted materials, the adhesive reacts quickly at room temperature to cure. MXBON's innovative UV Cure Cyanoacrylate (UVCA) has the curing mechanism of traditional cyanoacrylates, and also contains a photoinitiator, curing rapidly under light exposure, rapidly polymerizing when irradiated with the correct wavelength (long-wave UV and visible light).

什麼是瞬間膠的白霧現象？如何改善？

What is blooming in cyanoacrylate adhesives? How to improve it?

未固化的瞬間膠單體會逸散出來與周圍環境中的濕氣發生反應，然後在接著表面上留下白色顆粒殘留物，這種現象稱之為 Blooming 白霧（白化）。而防止或改善白霧（白化）現象有以下方法：瞬間膠固化前：減少膠量、不要溢膠、加速固化（加速劑或熱烤）。瞬間膠固化後：不要在密閉空間、通風（吹風）、排風。然而最簡單、最快速的解決方案是使用北回 MXBON® 極低氣味、極低白霧 #22 系列的瞬間膠。

Uncured cyanoacrylate monomers can evaporate and react with moisture in the surrounding environment, leaving behind white granular residues on the bonding surface. This phenomenon is called Blooming (white fog/whitening). Ways to prevent or reduce blooming include: Before curing: apply less adhesive, avoid excess, accelerate curing (by using an accelerator or heat curing). After curing: avoid enclosed spaces, improve ventilation (airflow, exhaust). The simplest and fastest solution is to use MXBON's ultra low-odor, ultra low-bloom #22 series cyanoacrylates.

什麼是塑膠的應力開裂？原因為何？

What is stress cracking in plastics? What causes it?

未固化還呈現液態的接著劑停留在處於應力條件下的某些塑膠材料（如 PC、ABS、PMMA 等）上可能會使塑膠材料上形成裂紋。有一些作法可以避免或減少應力開裂，例如塗膠後快速貼合組裝、改用強化型塑膠材料、施以加速劑加速固化。我們會建議使用北回 MXBON® 光固化瞬間膠（UVCA）產品。

Uncured liquid cyanoacrylate adhesive can, under stress conditions, cause cracks to form in certain plastics (such as PC, ABS, PMMA). Some ways to avoid or reduce stress cracking include bonding immediately after applying the adhesive, using reinforced plastics, or applying accelerators to speed curing. We recommend using MXBON UV Cure Cyanoacrylate (UVCA) products.

為什麼不建議在玻璃上使用瞬間膠？

Why is cyanoacrylate adhesive not recommended for glass?

當使用瞬間膠接著玻璃時，強度最初看似很好，但隨著時間的推移會急劇下降。由於玻璃的基本性質會使固化速度非常快，這會在平行於黏劑玻璃的膠層中產生高應力。這種高應力使得膠層周圍的固化聚合物易受化學和物理降解的影響，隨著溫度的變化或水分的分解作用等對接著面的收縮和膨脹作出響應。因此當接著玻璃時基本將不能實現永久接著。

When cyanoacrylate adhesive is used to bond glass, the initial strength may appear good, but it decreases sharply over time. Because of the inherent properties of glass, curing proceeds very quickly, leading to high stresses parallel to the adhesive bond line. Such stresses make the surrounding polymer susceptible to chemical and physical degradation. Changes in temperature and the release of water molecules in the glass also affect shrinkage and expansion at the bond interface. Therefore, permanent bonding of glass with cyanoacrylates is generally not achievable.

如何存放瞬間膠？

How should cyanoacrylate adhesives be stored?

北回 MXBON® 瞬間膠為工業級產品，也屬於濕氣固化型產品，為了能獲得最佳的特性與品質，建議將未開封的瞬間膠低溫冷藏。瞬間膠瓶子一旦打開若未使用完，最好將瓶子存放在室溫下，因為存放如同冰箱中會導致水分污染物凝結而造成瞬間膠的反應固化，但是仍建議盡速使用完畢。

MXBON® cyanoacrylate adhesives are industrial-grade and moisture-curing products. To obtain the best performance and quality, unopened bottles should be stored refrigerated at low temperature. Once a bottle is opened and not used up, it is better stored at room temperature, since refrigeration may cause moisture condensation that leads to premature curing. However, prompt use is still strongly recommended.

如何取得北回 MXBON 瞬間膠的 TDS 與 SDS??

How to obtain MXBON TDS and SDS?

北回 MXBON® 瞬間膠的產品技術資料 TDS 可以在北回的官網 www.mxbon.com 自行下載及來信索取安全資料表 SDS。如果有任何的問題或疑慮，歡迎直接與我們聯繫，我們的工程師將竭盡所能，提供必要的協助與服務。

MXBON® cyanoacrylate adhesive Technical Data Sheets (TDS) can be downloaded directly from the official website www.mxbon.com, and Safety Data Sheets (SDS) are also available upon request. If you have any questions or concerns, please feel free to contact us directly. Our engineers will do their utmost to provide the necessary assistance and support.

光固化瞬間膠 UV Cure Cyanoacrylate Adhesive



21441 滲透型 光固化瞬間膠

Penetration type, UV cure cyanoacrylate adhesive,

透明淡黃色，立即固化，表面不沾黏
光固化與濕氣固化，雙重固化機制
極低黏度，適用於組裝後施膠毛細滲透填補接著
特別是接著不活化表面的材料與低表面能材料
Transparent light yellow, instantly cures,
non-sticky surface.
Double curing mechanism of light curing and
moisture curing.
Ultra low viscosity, suitable for post-assembly
application of adhesive for capillary infiltration
adhesion.
Especially for bonding to insensitive surfaces
and low energy surfaces.

21443 中低黏度 光固化瞬間膠

Medium to low viscosity, UV cure cyanoacrylate adhesive,

透明淡黃色，立即固化表面不沾黏
光固化與濕氣固化，雙重固化機制
易施膠，適用於隙縫填補與接著
特別是接著不活化表面的材料與低表面能材料
Transparent light yellow, instantly cures,
non-sticky surface.
Double curing mechanism of light curing and
moisture curing.
Easy to apply for gap filling and bonding.
Especially for bonding to insensitive surfaces
and low energy surfaces.

22441 滲透型 光固化瞬間膠 低氣味 低白化

*Penetration type, UV cure cyanoacrylate adhesive,
low odor, low blooming*

透明淡黃色，立即固化，表面不沾黏
光固化與濕氣固化，雙重固化機制
極低黏度，適用於組裝後施膠毛細滲透填補接著
Transparent light yellow, instantly cures.
Double curing mechanism of light curing and
moisture curing.
Suitable for post-assembly application of adhesive
for capillary infiltration adhesion.

22443 中低黏度 光固化瞬間膠 低氣味 低白化

*Medium to low viscosity, UV cure cyanoacrylate adhesive,
low odor, low blooming*

透明淡黃色，立即固化表面不沾黏
光固化與濕氣固化，雙重固化機制
易施膠，適用於隙縫填補與接著
Transparent light yellow, instantly cures.
Double curing mechanism of light curing and
moisture curing.
Suitable for post-assembly application of adhesive
for capillary infiltration adhesion.

21446 中黏度 光固化瞬間膠

Medium viscosity, UV cure cyanoacrylate adhesive,

透明淡黃色，立即固化表面不沾黏
光固化與濕氣固化，雙重固化機制
易施膠，可用於0.15mm的較大間隙接著
特別是接著不活化表面的材料與低表面能材料
Transparent light yellow, instantly cures,
non-sticky surface.
Double curing mechanism of light curing and
moisture curing.
Applicable for bonding larger gaps of 0.15mm.
Especially for bonding to insensitive surfaces
and low energy surfaces.

21449 凝膠狀 光固化瞬間膠

Gel-like, UV cure cyanoacrylate adhesive

透明淡黃色，立即固化，表面不沾黏
光固化與濕氣固化，雙重固化機制
適用於垂直面的接著及填補大間隙
特別是接著不活化表面的材料與低表面能材料
Transparent light yellow, instantly cures,
non-sticky surface.
Double curing mechanism of light curing and
moisture curing.
Suitable for vertical surface adhesion and large
gap filling.
Especially for bonding to insensitive surfaces
and low energy surfaces.

22446 中黏度 光固化瞬間膠 低氣味 低白化

*Medium viscosity, UV cure cyanoacrylate adhesive,
low odor, low blooming*

透明淡黃色，立即固化，表面不沾黏
光固化與濕氣固化，雙重固化機制
易施膠，可用於0.15mm的較大間隙接著
Transparent light yellow, instantly cures.
Double curing mechanism of light curing and
moisture curing.
Applicable for bonding larger gaps of 0.15mm.

22449 凝膠狀 光固化瞬間膠 低氣味 低白化

*Gel-like, UV cure cyanoacrylate adhesive,
low odor, low blooming*

透明淡黃色，立即固化，表面不沾黏
光固化與濕氣固化，雙重固化機制
適用於垂直面的接著與填補大間隙
Transparent light yellow, instantly cures.
Double curing mechanism of light curing and moisture curing.
Suitable for vertical surface adhesion and large gap filling.

MXBON®光固化氰基丙烯酸酯接著劑 (光固化瞬間膠) 是一**革命性的創新接著劑技術**，光固化瞬間膠具有氰基丙烯酸酯接著劑(瞬間膠)和光固化接著劑的所有優點，但沒有任何侷限性。這款用途廣泛的新型光固化瞬間膠接著劑技術的釋氣性極少(*low outgassing*)、表面暴露於光下會立即固化、很容易適應生產線，並且不需要第二步促進劑或活化劑或熱烤固化。光固化瞬間膠在暴露於低強度紫外線或可見光光源後幾秒鐘內就會固化且不具沾黏性。由於二次濕氣固化機制，位於照不到光的區域或不透明基材後面的任何光固化瞬間膠在室溫下都能自然地以瞬間膠原本的濕氣固化機制而迅速的固化。

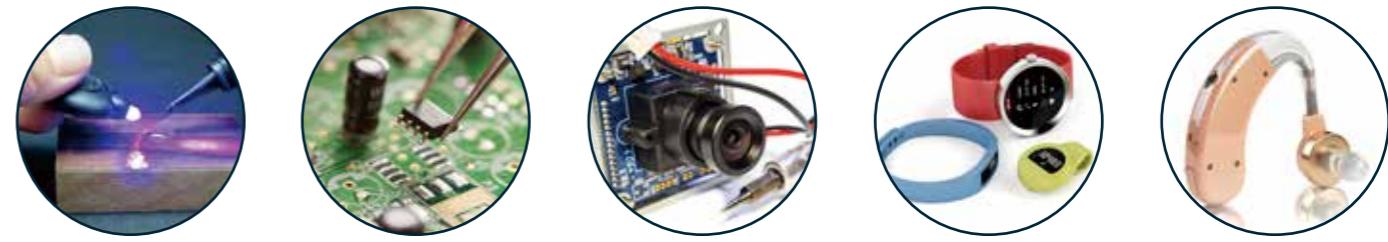
MXBON®光固化瞬間膠是表面不敏感型的，不容易受到黏著基材表面狀況的影響，因此用途廣泛，可與各種基材包含彈性體、橡膠、塑膠與金屬提供優異出色的接著強度與韌性、耐衝擊特性。同時光固化瞬間膠可以最大程度地減少在聚碳酸酯和丙烯酸等敏感基材上的白化和應力開裂的問題。

MXBON®光固化瞬間膠在幾乎所有產業中都是大量黏著應用的理想之選，在接著化妝品容器、揚聲器、手持裝置、電子組件等方面的應用。**MXBON®光固化瞬間膠**都開創了許多成功案例。

MXBON® UV Cure Cyanoacrylate Adhesive (UVCA) is a revolutionary innovative adhesive technology. UVCA has all the advantages of cyanoacrylate adhesive and light-curing adhesive, but without any limitations. This versatile new UVCA technology has very low outgassing, instantly cures when exposed to light, easily adapts to production lines, and doesn't require a second step of accelerators, activators, or thermal curing. UVCA cures and becomes non-sticky within a few seconds after exposure to low-intensity ultraviolet or visible light sources. Due to the secondary moisture curing mechanism, any UVCA located in areas that are not exposed to light or behind opaque substrates can rapidly cure naturally at room temperature with the original moisture curing mechanism of cyanoacrylate adhesive.

MXBON® UVCA is surface insensitive, not easily affected by the surface conditions of the bonding substrate, hence widely used. It can provide excellent adhesion strength, toughness, and impact resistance with various substrates including elastomers, rubbers, plastics, and metals. At the same time, UVCA can minimize blooming and stress cracking problems on sensitive substrates such as polycarbonate and acrylic.

MXBON® UVCA is an ideal choice for a large number of adhesive applications in almost all industries. In the application of adhering cosmetic containers, speakers, handheld devices, electronic components, etc., MXBON UVCA has created many successful cases.



產品技術資料 Technical Information

| 型號 Item No. | 黏度 Viscosity mPa.s (cP) | 剪切強度 Shear Strength(ABS) N/mm² (After 10s) | 剪切強度 Shear Strength(ABS) N/mm² (After 24h) | 耐溫範圍 Temperature Range (°C) | 硬度 (Shore D) | 初步固化速度 Fixture time (sec) | | | |
|----------------|-------------------------------|--|--|-----------------------------------|-----------------|------------------------------|---------|-----|------|
| | | | | | | ABS | Acrylic | PC | PVC |
| 21441 | 8–20 | 9 | 13 | -54°C–100°C | D 75 | <15 | <30 | <15 | <150 |
| 21443 | 150–300 | 7 | 13 | -54°C–100°C | D 82 | <15 | <90 | <40 | <150 |
| 21446 | 600–1,200 | 7 | 13 | -54°C–100°C | D 83 | <15 | <80 | <40 | <140 |
| 21449 | 30,000–60,000 | 7 | 13 | -54°C–100°C | D 79 | <15 | <90 | <40 | <150 |
| 22441 | 8–20 | 9 | 13 | -54°C–100°C | D 75 | <15 | <90 | <40 | <150 |
| 22443 | 150–300 | 7 | 13 | -54°C–100°C | D 82 | <15 | <90 | <40 | <150 |
| 22446 | 600–1,200 | 7 | 12 | -54°C–100°C | D 83 | <15 | <80 | <40 | <140 |
| 22449 | 30,000–60,000 | 7 | 13 | -54°C–100°C | D 79 | <15 | <90 | <40 | <150 |

*此列表之內容與數據皆以其產品技術資料表(TDS)為準。在決定選用接著劑之前，建議先進行實際測試以確保產品性能。

The content and data within this list are based on the respective Technical Data Sheets (TDS) of each product. Before deciding on the adhesive to use, it is recommended to conduct actual tests to ensure product performance.

其他特殊應用產品
Special Functionality



21382 高黏度 高強度 PCB跳線固定
High viscosity, high strength, PCB jumper wire fixing

可用於0.2mm的間隙接著 耐溫可達100°C
搭配瞬間膠加速劑用於PCB線材跳線固定
搭配瞬間膠加速劑用熱電偶測溫線固定

Can be used for 0.2mm gap filling
temperature resistance up to 100°C.
Used in conjunction with MXBON
accelerator for PCB wire jumper bonding.
Used in conjunction with MXBON
accelerator for thermocouple temperature
wire bonding.

21417 滲透型 低強度 暫時固定
Penetration type, transparent, low strength, temporary fixing

是特別針對金屬與玻璃的暫時接著應用
適用於需要最低接著強度的應用
接著的零件可透過浸泡溶劑，加熱進行分離
Specifically targeted for temporary adhesion applications between metal and glass.
Suitable for applications requiring minimal bonding strength.
Bonded parts can be separated by soaking in solvent or heating.

21418 黑色 高黏度 耐107°C高溫 高強韌 金屬接著
Black, high viscosity, heat resistant to 107°C, rubber toughened, metal bonding

耐高溫、耐高濕、抗震動、高柔韌性
優良的抗衝擊強度、抗剝離強度、高剪切強度
特別適用於金屬、橡膠、塑膠間彼此的接著
Heat and humidity-resistant, shock and vibration resistant, highly flexible.
Excellent impact strength, peel strength, and high shear strength.
Especially suitable for adhesion between metal, rubber, and plastic.

21498 中黏度 耐熱循環
Medium viscosity, heat resistant circulation

間歇耐溫及耐熱循環可達100°C
優良的抗濕性與抗老化強度
特別適用於金屬、塑膠、橡膠彼此間的接著
Intermittent temperature resistance and heat cycle resistance up to 100°C.
Excellent moisture resistance and aging resistance.
Especially suitable for the adhesion between metal, plastic, and rubber.

21507 中低黏度 高強度 耐121°C高溫 TPE/TPR接著適用
Medium to low viscosity, high strength, 121°C heat resistant adhesive for TPE/TPR bonding

透明無色, 密封性佳
具柔韌性可緩衝基材形變應力
特別適用TPE熱塑性彈性軟管與硬質塑料固定
不活化與低表面能材質可達中強度接著
Clear and colorless with excellent sealing performance.
Flexible formulation helps absorb substrate deformation stress.
Specially designed for bonding thermoplastic elastomer (TPE/TPR) soft tubing to rigid plastics.
Achieves medium-strength adhesion even on inactive and low surface energy materials.

**22425 藍色 低黏度 電子產品塑膠螺絲固定用
低氣味 低白化**
Blue, low viscosity, for electronic product plastic screws, low odor, low blooming

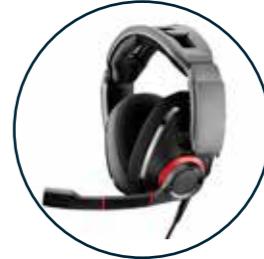
藍色, 低強度螺絲固定劑
適用於金屬搭配塑膠的緊扣件
適用於電子產品的螺絲扣件的防鬆固定
適用於電子零件的防篡改保護與記憶標示
Blue, fast curing, low strength screw locking agent.
Suitable for fasteners paired with metal and plastic.
Ideal for securing screw fastenings in electronic products.
Suitable for tamper-proofing and marking electronic components.

22507 中低黏度 高強度 耐100°C高溫 低氣味 低白化
Medium to low viscosity, high strength, resistant to 100°C high temperature, low odor, low blooming

透明無色, 密封性佳
具柔韌性可緩衝基材形變應力
特別適用TPE熱塑性彈性軟管與硬質塑料固定
不活化與低表面能材質可達中強度接著
Transparent and colorless, with good sealing properties.
Flexible, able to buffer stress deformation of substrates.
Particularly suitable for bonding TPE thermoplastic elastomer hoses to rigid plastics.
Medium-strength bonding achievable with inactive and low surface energy materials.

其它特殊功能性系列，凸顯北回化學在客製化配方上的研發能力。我們可依照不同產業與應用的特殊需求
· 設計具針對性的接著解決方案，包含固化速度、柔韌性、耐化學性或特殊基材黏著性。透過專業研發團隊與完善的品管系統，MXBON® 能快速提供專屬配方，協助客戶提升產品競爭力。

The special functionality series highlights MXBON's expertise in developing customized adhesive formulations. We design targeted solutions to meet unique industry and application requirements, including curing speed, flexibility, chemical resistance, and adhesion to special substrates. Supported by our professional R&D team and rigorous quality systems, MXBON delivers tailored formulations quickly, helping customers enhance product performance and competitiveness.



產品技術資料 Technical Information

| 型號 Item No. | 外觀顏色 Appearance | 黏度 Viscosity mPa.s (cP) | 剪切強度 Shear Strength N/mm² (Psi) | 耐溫範圍 Temperature Range (°C) | 硬度 (Shore D) | 初步固化速度 Fixture time (sec) | | | | |
|----------------|----------------------------------|-------------------------------|---------------------------------------|--------------------------------|-----------------|------------------------------|----------|------|------|------|
| | | | | | | MS | AL | ABS | PC | NBR |
| 21382 | 透明無色 Transparent | 3,500–8,500 | 30 (4,335) | -54°C–100°C | D 85 | < 20 | < 25 | < 30 | < 20 | < 10 |
| 21417 | 透明淡黃色 colorless to yellowish | 3–8 | 3 (422) | -54°C–100°C | D 70 | — | 15–20min | — | — | — |
| 21418 | 黑色 Black | 1,500–4,000 | 22 (3,198) | -54°C–107°C | D 55 | < 120 | < 40 | < 60 | < 90 | < 30 |
| 21507 | 透明無色 Transparent | 100–150 | 43.3 (3,142.3) | -54°C–121°C | D 85 | < 10 | < 10 | < 5 | < 5 | < 10 |
| 21498 | 無色至淡黃色 colorless to yellowish | 400–600 | 26 (3,786) | -54°C–100°C | D 84 | < 25 | < 20 | < 15 | < 20 | < 10 |
| 22425 | 透明藍紫色 transparent dark violet | 250–450 | NA | -54°C–100°C | D 82 | < 5 | < 5 | < 5 | < 10 | < 15 |
| 22507 | 透明無色 Transparent | 200–300 | 24 (3,541) | -54°C–100°C | D 74 | < 5 | < 5 | < 5 | < 10 | < 15 |

*此列表之內容與數據皆以其產品技術資料表(TDS)為準，在決定選用接著劑之前，建議先進行實際測試以確保產品性能。

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表面處理劑
Primer


02770

瞬間膠專用表面處理劑
Primer for CA
泛用型 General Purpose

增加對於困難接著材料的接著強度
適用於不活化表面的材料與低表面能材料
適用於多孔性、吸水性、酸性表面材料
Improves adhesion to difficult-to-bond materials.
Suitable for inactive surfaces and low surface energy substrates.

02770A 瞬間膠專用表面處理劑
Primer for CA
強化型 Reinforced

大幅增加對於困難接著材料的接著強度
適用於不活化表面與低表面能材料
Significantly improves adhesion to difficult-to-bond materials.
Suitable for inactive surfaces and low surface energy substrates.

02770P 瞬間膠專用表面處理劑
Primer for CA
軟性型 Flexible

增加對於柔軟性困難接著材料的接著強度
適用於不活化表面與低表面能材料
Improves adhesion to flexible, difficult-to-bond materials.
Suitable for inactive surfaces and low surface energy substrates.

除膠劑
Debonder

02768

泛用型
瞬間膠專用除膠劑
General Purpose Debonder

適用所有瞬間膠和紫外線UV膠固化後的軟化去除
建議厚塗，浸泡使用
應用：清潔、去除、除膠，瞬間膠白霧的去除
Suitable for softening and removing all cured cyanoacrylate adhesive and UV adhesive.
Recommended for thick application and soaking.
Applications: cleaning, removal, debonding, blooming removal of cyanoacrylate adhesive.

加速劑
CA Accelerator

027452 低白霧型 瞬間膠專用加速膠
Low Blooming CA Accelerator

適用於所有瞬間膠的加速固化，縮短固化時間
可先塗、可後噴
能維持良好的外觀，去除白霧的現象

Specially designed for cyanoacrylate adhesives to accelerate curing and shorten setting time.
Can be pre-applied or post-sprayed.
Helps maintain a clean appearance and minimizes blooming.

027455 泛用型 瞬間膠專用加速膠
General Purpose CA Accelerator

適用於所有瞬間膠的加速固化，縮短固化時間
可先塗、可後噴
能維持良好的外觀，去除白霧的現象

Specially designed for cyanoacrylate adhesives to accelerate curing and shorten setting time.
Can be pre-applied or post-sprayed.
Helps maintain a clean appearance and minimizes blooming.

027456 低氣味 瞬間膠專用加速膠
Solvent-free CA Accelerator

適用於所有瞬間膠的加速固化，縮短固化時間
低氣味、不閃燃、無毒配方
可先塗、可後噴
能維持良好的外觀，去除白霧的現象

Specially designed for cyanoacrylate adhesives to accelerate curing and shorten setting time.
Low odor, non-flash flame non-toxic formula.
Can be pre-applied or post-sprayed.
Helps maintain a clean appearance and minimizes blooming.

北回化學提供多種專業的MXBON® 品牌化學產品，包括表面處理劑、加速劑和除膠劑，旨在提高MXBON® 瞬間膠的性能，並滿足各種工業需求。MXBON® 產品系列確保了高效、可靠的黏附和去除效果，適用於多個工業市場，滿足不同應用需求。

Cartell Chemical presents an extensive and expert selection of MXBON branded chemical products. This range encompasses primer, accelerators, and debonders, all meticulously crafted to augment the efficacy of MXBON instant adhesives and to satisfy a diverse array of industrial requirements. Overall, the MXBON series delivers efficient and reliable adhesive and removal solutions, catering to a broad spectrum of industrial markets and fulfilling diverse application needs.

產品主要特點 Below is a detailed overview of these products
MXBON®
瞬間膠專用表面處理劑系列
Primer Series for Cyanoacrylate Adhesive

此表面處理劑系列專為困難接著的工程材料而設計，如PE、PP、Nylon、PTFE...等低表面能材料。可預先塗佈於材料表面，以提升MXBON瞬間膠的接著強度，解決困難基材的接著問題。
This series is specially formulated for difficult-to-bond engineering materials such as PE, PP, Nylon, and PTFE, as well as other low surface energy substrates. The primer is applied to the substrate surface prior to bonding to improve the adhesion of MXBON cyanoacrylate adhesives and solve bonding challenges with these materials.

MXBON®
瞬間膠專用加速劑系列
Accelerator Series for Cyanoacrylate Adhesive

此加速劑系列廣泛應用於多種特殊應用，包括防止白霧現象的發生，但需要謹慎使用以避免過度反應。它適用於電子組裝，如線圈固定、電路板導線跳線固定，以及其他應用如木工、熱電偶固定等。
This Accelerator Series finds extensive use in several specialized applications, notably in preventing fogging. It must be used judiciously to avoid overreaction. Its suitability extends to electronic assembly tasks, such as coil winding and circuit board wire jumping, and to other uses like woodworking and the rapid fixation of thermocouples.

MXBON®
瞬間膠專用除膠劑系列
Debonder Series for Cyanoacrylate Adhesive

此除膠劑系列主要用於分離瞬間膠黏附的物體並去除殘留的瞬間膠。它還可用於材料表面清潔、表面改質處理和溢膠殘膠去除。使用時需要謹慎，根據不同情況選擇適當的應用方式和時間。
Designed primarily for detaching objects bonded by instant adhesives and for the removal of residual adhesive. It is also beneficial for surface cleaning, surface modification treatments, and the elimination of excess adhesive and residues. Users should exercise caution in its application, selecting the appropriate method and duration according to the specific situation.

產品技術資料 Technical Information

| 型號 Item No. | 類型 Type | 主成分 Ingredient | 線上壽命 On-Part life | 乾燥時間 Dry time |
|----------------|--------------------|-----------------------|----------------------|----------------------|
| 02770 | 表面處理劑 Primer | 正庚烷 n-Heptane | 8hrs | <30sec. |
| 02770A | 表面處理劑 Primer | 正庚烷 n-Heptane | 8hrs | <30sec. |
| 02770P | 表面處理劑 Primer | 異丙醇 2-Propanol | 2hrs | <30sec. |
| 027452 | 加速劑 Accelerator | 丙酮 Acetone | 1min | <30sec. |
| 027455 | 加速劑 Accelerator | 正庚烷 n-Heptane | 1min | <60sec. |
| 027456 | 加速劑 Accelerator | 異十六烷 Isohexadecane | 1min | 不會乾燥 Will not dry |
| 02768 | 除膠劑 Debonder | 硝基甲烷 Nitromethane | NA | NA |

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